

ISSN (E): 2832-1766| Volume 13, | June, 2023

INFLUENCE OF THE INTERNAL STRUCTURE OF THE BUILDING MATERIAL ON THE DRYING PROCESS

Rasuljon Tojiyev

Doctor of Science, Professor, Fergana Polytechnic Institute, Fergana, Republic of Uzbekistan E-mail: r.tojiyev@ferpi.uz

Rajabova Nargizakhon PhD Student, Fergana Polytechnic Institute, Fergana, Republic of Uzbekistan Email: n.rajabova@ferpi.uz

Muydinov Abdusamad PhD Student, Fergana Polytechnic Institute, Fergana, Republic of Uzbekistan E-mail: a.moydinov@ferpi.uz

ABSTRACT	KEYWORDS
In the article, molecular physics related to the significant progress	Molecule, atom, ions,
achieved at the atomic-molecular level, as well as the wide use of	body, process, energy,
new physics, a deeper penetration into the essence of	momentum, dislocation,
microprocesses in the construction processes and the consideration	metal, lattice, adsorption,
of corpuscular models depending on the atomic-molecular	oxygen, thermal
structure, molecules, atoms, ions that form wet materials, it is	expansion, electron,
recommended to take into account the interaction forces between	particle, crystal,
bodies.	evaporation zone, drying.

Introduction

The drying process depends on the strength, shape, properties, hardness or softness of the materials, the number of defects and the design and types of drying devices, and has a significant impact on the formation of the product structure, its final properties, the possibilities of further technological processing and storage stability [1-4].

Until recently, drying processes were mainly studied in terms of macroprocesses and drying areas, while individual phases were considered as continuous models represented as a continuous closed environment, the body volume and, accordingly, the analysis of transfer processes in them was based on phenomenological ideas [5-11].

At the current modern stage of development, drying of the material should be considered as a process of phase separation in heterogeneous systems under the conditions of interaction of its external and internal parts, the initial stage of this movement has a decisive effect and is called the initial impulse. The concept of "impulse" is taken from mechanics, and in developing this analogy, it is also recommended to use the concept of "impulse force", which represents the time of the initial impact on

Volume 13, June, 2023

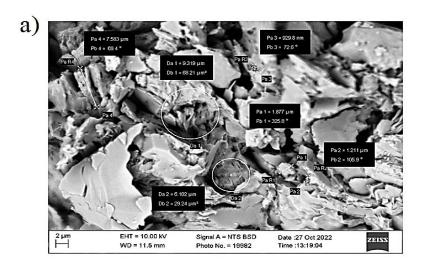
the drying object, during its impact with the driving force of the drying process. That is, it takes into account the duration of the application of the initial active force of the drying process.

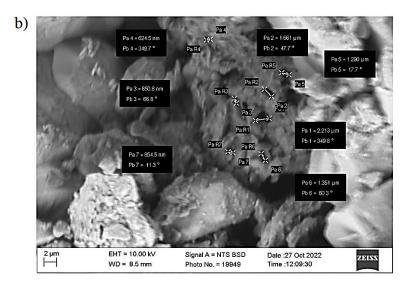
The structure of materials means the distribution and interconnection of gaseous, glassy (amorphous) and crystalline phases, their physico-chemical nature and quantitative relationships, form of structure its micro and macro structure is understood. The microstructure is determined by the nature of the crystalline phase, the glassy phase and the combination with pores and their structural character. The macro structure determines the size, structure, shape, and mutual arrangement of pores in materials [12-19].

In the fig.1 2000 times magnified photos of 20µc macro and micro cracks and pores in the internal structure of the dispersed material are shown.

Drying of materials is determined by the amount of microcracks in it depending on the surface. It is impossible to immediately determine the reasons for their formation. Their main reasons are:

- A) Mechanical damage to the surface of the material in the process of obtaining the finished material;
- B) Thermal expansion of polycrystalline materials at different coefficients in individual phases;
- V) Chemical corrosion of the surface during the production of the material;
- G) Connection of dislocation in the process of plastic deformation of the material [2].





Volume 13, June, 2023

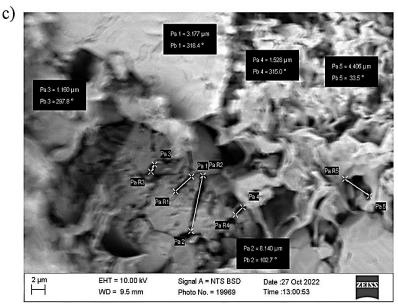


Fig. 1. Photomicrograph of the internal structure of the dispersed material. *a)* loam; b) soil; c) limestone

The process of obtaining the finished material is always related to its primary mechanical processing. For raw materials, this is the process of mining, subsequent grinding and sorting, and for molded materials, this is the process of mixing the initial compounds. At all these boundaries on the surface, the initial joints have a partial mechanical effect, which leads to the formation of not only microcracks, but also macrocracks. Here we are not talking about technological cracks in products, but about defects on the surface of individual compounds [20-28].

Often, the material is directed to heat treatment during the preparation process. The difference in the coefficient of thermal expansion is the reason for the formation of surface microcracks. Here we are talking not about technological thermal micro-cracks, but about micro-cracks with a multi-phase structure formed between fireclay and clay particles [29-34].

It is known that the freshly exposed surface of many minerals has high chemical activity. Adsorption of this surface by foreign ions or molecules leads to chemical corrosion and partial destruction of the surface layer. For example, the failure of quartz with Si-O bonds occurs with the formation of microcracks on the surface of the structure of the crystal itself. In this case, in cracks on the surface, Si and O ions are formed with unsaturated valence bonds. Such a surface has a high energy and is characterized by a very reactive effect, on which oxygen atoms from the ambient air are immediately adsorbed, which leads to a decrease in surface energy [35-43].

Metals and alloys obtained in a normal environment are composed of a large number of crystals oriented in different directions in space, that is, they are formed in the polycrystalline state. These crystals are called particles and their shape is irregular. Each particle in the crystal lattice has its own orientation, which is different from the orientation of the neighboring particle.

Electron microscope studies show that the structure of the materials, that is, the structure of the internal crystal particles of metals, is not properly formed. A solid metal crystal lattice contains various defects that disrupt the bonding of atoms and affect the properties of the metal. These defects in the lattice are the result of incorrect arrangement of atoms in the lattice.

Volume 13, June, 2023

Dislocation is a special form of imperfection located in the crystal lattice, and naturally they are less different from other defects. Dislocation is a special arrangement of individual atoms. Figure 2 shows a micrograph of dislocation traces. At present, the direct presence of the dislocation has been proved.

References

- 1. Rasuljon, T., & Nargizaxon, R. (2022). Impact on the internal structure of materials to drying process. *Universum: технические науки*, (10-6 (103)), 10-18.
- 2. Ахунбаев, А. А., & Ражабова, Н. Р. (2021). Высушивание дисперсных материалов в аппарате с быстро вращающимся ротором. *Universum: технические науки*, (7-1 (88)), 49-52.
- 3. Tojiyev, R., & Rajabova, N. (2022). Impact on the internal structure of materials to drying process. Главный редактор: Ахметов Сайранбек Махсутович, д-р техн. наук; Заместитель главного редактора: Ахмеднабиев Расул Магомедович, канд. техн. наук; Члены редакционной коллегии, -2022-С. 10.
- 4. Rajabova, N. R., & Qodirov, A. B. (2022). Drying tonkodisperse materials in an unsuccessed rotary-druming machine. *International Journal of Advance Scientific Research*, 2(06), 35-39.
- 5. Tojiyev, R., & Rajabova, N. (2021). Experimental study of the soil crust destruction mechanism. *Scientific progress*, 2(8), 153-163.
- 6. Jumaboevich, T. R., & Rakhmonalievna, R. N. (2022). Installation for drying materials in a fluidized bed. *Innovative Technologica: Methodical Research Journal*, *3*(11), 28-36.
- 7. Akhunbayev, A. A., & Rajabova, N. R. (2022). Drying of raw materials of cement production in the drum dryer. *International Journal of Advance Scientific Research*, 2(11), 50-59.
- 8. Ражабова, Н. Р., & Халилов, И. Л. (2023). Современное представление о типах оборудования и технологий сушки. *Scientific progress*, *4*(1), 158-166.
- 9. Ахунбаев, А. А., & Ражабова, Н. Р. (2023). Особенности сушки волокнистых материалов и используемое оборудование. *Scientific progress*, *4*(1), 167-175.
- 10. Ахунбаев, А., Ражабова, Н., & Сиддиков, М. (2021). Математическая модель сушки дисперсных материалов с учётом температуры материала. *Збірник наукових праць SCIENTIA*.
- 11. Ражабова, Н. Р., Агзамов, С. У., & Ёқубжонов, А. Т. (2022). Извлечении редких металлов в барботажном экстракторе. *Eurasian Journal of Academic Research*, 2(5), 893-895.
- 12. Тожиев, Р. Ж., Миршарипов, Р. Х., & Ражабова, Н. Р. (2022). Гидродинамические Режимы В Процессе Сушки Минеральных Удобрений. *Central Asian journal of theoretical & applied sciences*, *3*(5), 352-357.
- 13. Ахунбаев, А., Ражабова, Н., & Вохидова, Н. (2021). Механизм движения дисперсного материала при сушке тонкодисперсных материалов. *Збірник наукових праць SCIENTIA*.
- 14. Akhunbaev, A. A., Rajabova, N. R., & Honkeldiev, M. (2022, November). Drying of crystal and grain materials in a drum dryer. In *International conference dedicated to the role and importance of innovative education in the 21st century* (Vol. 1, No. 7, pp. 27-35).
- 15. Akhunbaev, A. A., Rajabova, N. R., & Madaminova, G. I. (2022, November). Drying of sprayed dispersed materials. In *International conference dedicated to the role and importance of innovative education in the 21st century* (Vol. 1, No. 7, pp. 184-191).
- 16. Ахунбаев, А. А., Ражабова, Н. Р., & Вохидова, Н. Х. (2020). Исследование гидродинамики роторной сушилки с быстровращающимся ротором. Экономика и социум, (12-1), 392-396.

Volume 13, June, 2023

- 17. Tojiyev, R., Erkaboyev, X., Rajabova, N., & Odilov, D. (2021). Mathematical analysis application of the gas-dynamic principle for deep cooling of the underway soil layer. *Scientific progress*, 2(7), 694-698.
- 18. Тожиев, Р. Д., Ахунбаев, А. А., & Миршарипов, Р. Х. Ражабова Н. Р. (2021). Исследование гидродинамических процессов при сушке минеральных удобрений в барабанных сушилках. *Научнотехнический журнал*, 4(4).
- 19. Axunboev, A., Rajabova, N., Nishonov, A., & Ulmasov, I. (2021). Hydrodynamics of the rotor dryer. *Barqarorlik va yetakchi tadqiqotlar onlayn ilmiy jurnali*, *1*(5), 144-148.
- 20. Тожиев, Р. Ж., Садуллаев, Х. М., Миршарипов, Р. Х., & Ражабова, Н. Р. Суюқланма материалнинг кристалланиши ва қуритиш жараёнларининг ўзига хослиги. *ФарПИ ИТЖ* (*STJ FerPI*),−2019,−24 №, 1, 46-58.
- 21. Xakimov, A., Voxidova, N., Rajabova, N., & Mullajonova, M. (2021). The diligence of drying coal powder in the process of coal bricket manufacturing. *Барқарорлик ва Етакчи Тадқиқотлар онлайн илмий журнали*, *1*(5), 64-71.
- 22. Tojiyev, R., Rajabova, N., Ortiqaliyev, B., & Abduolimova, M. (2021). Destruction of soil crust by impulse impact of shock wave and gas-dynamic flow of detonation products. *Innovative Technologica: Methodical Research Journal*, 2(11), 106-115.
- 23. Тожиев, Р. Ж., Миршарипов, Р. Х., Ражабова, Н. Р., & Муллажонова, М. М. (2022). Оптимизация существующей конструкции сушильного барабана. 119.
- 24. Тожиев, Р. Ж., Ахунбаев, А. А., Миршарипов, Р. Х., & Ражабова, Н. Р. (2018). Сушка тонкодисперсных материалов в безуносной роторно-барабанном аппарате. *Научно- технический журнал ФерПИ,-Фергана,* (2), 116
- 25. Sadullaev, X., Muydinov, A., Xoshimov, A., & Mamarizaev, I. (2021). Ecological environment and its improvements in the fergana valley. *Барқарорлик ва етакчи тадқиқотлар онлайн илмий* журнали, 1(5), 100-106.
- 26. Askarov, X. A., Karimov, I. T., & Mo'Ydinov, A. (2022). Rektifikatsion jarayonlarining kolonnalarda moddiy va issiqlik balanslarini tadqiq qilish. *Oriental renaissance: Innovative, educational, natural and social sciences*, 2(5-2), 246-250.
- 27. Tojiev, R., Alizafarov, B., & Muydinov, A. (2022). Theoretical analysis of increasing conveyor tape endurance. *Innovative Technologica: Methodical Research Journal*, 3(06), 167-171.
- 28. Ахунбаев, А., & Муйдинов, А. (2022). Определение мощности ротора в роторно-барабанном аппарате. *Yosh Tadqiqotchi Jurnali*, 1(5), 381-390.
- 29. Муйдинов, А. (2022). Экспериментальное исследование затрат энергии на перемешивание. *Yosh Tadqiqotchi Jurnali*, 1(5), 375-380.
- 30. Ахунбаев, А., & Муйдинов, А. (2022). Уравнения движения дисперсного материала в роторно-барабанном аппарате. *Yosh Tadqiqotchi Jurnali*, 1(5), 368-374.
- 31. Ахунбаев, А. А., & Муйдинов, А. А. У. (2022). Затраты мощности на поддержание слоя материала в контактной сушилке. *Universum: технические науки*, (6-1 (99)), 49-53.
- 32. Ergashev, N. A., Xoshimov, A. O. O. G. L., & Muydinov, A. A. O. (2022). Kontakt elementi uyurmali oqim hosil qiluvchi rejimda ishlovchi hoʻl usulda chang ushlovchi apparat gidravlik qarshilikni tajribaviy aniqlash. *Scientific progress*, 3(6), 94-101.

Volume 13, June, 2023

- 33. Ergashev, N. A., Mamarizayev, I. M. O., & Muydinov, A. A. O. (2022). Kontakt elementli hoʻl usulda chang ushlovchi apparatni sanoatda qoʻllash va uning samaradorligini tajribaviy aniqlash. *Scientific progress*, 3(6), 78-86.
- 34. Axmadjonovich, E. N., Obidjon oʻgʻli, X. A., & Abduqayum oʻgʻli, A. M. (2022). Industrial application of dust equipment in the industrial wet method with contact elements and experimental determination of its efficiency. *American Journal of Applied Science and Technology*, 2(06), 47-54.
- 35. Musajonovich, A. B. (2022). Methods Of Strength Calculation Of Multi-Layer Conveyor Belts. Eurasian Research Bulletin, 14, 154-162.
- 36. Khoshimov, A., Abdulazizov, A., Alizafarov, B., Husanboyev, M., Xalilov, I., Mo'ydinov, A., & Ortiqaliyev, B. (2022). Extraction of caprolactam in two stages in a multiple-stage barbotation extractor. *Conferencea*, 53-62.
- 37. Abdulloh, A., Gulnora, G., Avzabek, X., ismoiljon, x., bekzod, a., muhammadbobur, x., ... & abdusamad, m. (2022). Kinetics of drying of spray materials. *Conferencea*, 190-198.
- 38. Adil, A., Abdusamad, M., Abdulloh, A., Avzabek, X., Ismoiljon, X., Bekzod, A., ... & Bobojon, O. (2022). Modernization of working blades of the construction glass shell mixing device. *Conferencea*, 199-206.
- 39. Adil, A., Bobojon, O., Abdusama, M., Avzabek, X., Ismoiljon, X., Bekzod, A., ... & Abdulloh, A. (2022). Drying in the apparatus with a quick rotating rotor. *Conferencea*, 182-189.
- 40. Adil, A., Muhammadbobur, X., Ortiqaliyev, B., Abdusamad, M., Abdulloh, A., Avzabek, X., ... & Bekzod, A. (2022). Roasting of nickel hydrocarbonate. *Conferencea*, 174-181.
- 41. Adil, A., Ismoiljon, X., Bekzod, A., & Muhammadbobur, X. (2022). Use of swirlers in heat exchangers. *Conferencea*, 149-157.
- 42. Adil, A., Ismoiljon, X., Bekzod, A., & Muhammadbobur, X. (2022). Use of swirlers in heat exchangers. *Conferencea*, 149-157.
- 43. Adil, A., Abdusamad, M., Abdulloh, A., Avzabek, X., Ismoiljon, X., Bekzod, A., ... & Bobojon, O. (2022). Drying of mineral fertilizers research of hydrodynamic processes. *Conferencea*, 158-165.